

## All Torque Specifications Assume use of ARP UltraTorque

### 4.6 ModMotor ARP Fasteners ARP Part # Pcs / Set Sets Req'd TQ Spec Stretch Spec

#### Head Studs

ARP 2000 Head Studs - 12 pt nuts	256-4201	20	1	85 ft/lbs
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#### Rod bolts

ARP 2000 1.500 UHL Rod Bolts	200-6207	8	2	55 Ft/lbs	<b>0.0055 - 0.0060</b>
ARP Custom Age 625+ 1.500 UHL Rod Bolts	300-6704	8	2	60 ft/lbs	<b>0.0060 - 0.0065</b>
ARP 2000 1.600 UKL Rod Bolts	200-6209	8	2	55 Ft/lbs	<b>0.0055 - 0.0060</b>
ARP 3.5 1.600 UHL Rod Bolts	300-6602	16	1	55 Ft/lbs	<b>0.0055 - 0.0060</b>
ARP Custom Age 625+ 1.600 UHL Rod Bolts	300-6702	16	1	60 ft/lbs	<b>0.0065 - 0.0070</b>

#### Crank Snout Stud

ARP 8740 9/16" Dia. Crank Stud - Broached	AQ4.750-1LB	1	1	180 ft/lbs
ARP 2.000" OD x 14mm ID Super Washer	AZW200	1	1	—
ARP 12 point 9/16 x 18 Nut	AQN12-1	1	1	180 ft/lbs

#### Main Studs

ARP Main Studs 4 bolt 2V/3V/4V w/o windage tray	156-5802	20	1	10 mm @ 60 ft/lbs and 8 mm @ 25 ft/lbs
ARP Main Studs 4 Bolt 2V/3V/4V w/3V windage tray	156-5901	20	1	10 mm @ 60 ft/lbs and 8 mm @ 25 ft/lbs
ARP Main Studs 4 Bolt -w/short windage tray	256-5701	20	1	10 mm @ 60 ft/lbs and 8 mm @ 25 ft/lbs
2003/04 Supercharged Cobra w/shortwindage tray	156-5403	20	1	10 mm @60 ft/lbs

#### Side Bolts

ARP Side Bolts - Teksid Block up to '98	156-5001	10	1	see note 3
ARP Side Bolts WAP & 99+ Teksid blocks	156-5002	10	1	see note 3
ARP Side Bolts - Early Cast Iron Block	156-5201	10	1	see note 3
ARP Side Bolts - Late Cast Iron Block	156-5202	10	1	see note 3
ARP Side Bolts BOSS 5.0 blocks	156-5203	10	1	see note 3

#### Cam Bolts

MiniCooper ARP 12mm Cam bolt	M19AU20851L	1	4	125 ft/lbs
ARP HD Cam Washer <sup>1</sup>	200-8717	1	4 <sup>2</sup>	—

#### Notes

<sup>1</sup> Washer ID is 7/16 needs to be bored to 12 mm & re-chamfered

<sup>2</sup> Only 2 req'd if using Cloyes Hex Adjust Gears

<sup>3</sup> Torque for 8mm fasteners is 25 ft//lbs. Torque for 9mm fasteners is 35 ft/lbs per ARP tech Support